

**What is claimed is:**

- 1 1. A disk drive apparatus, comprising:  
2 a disk drive source that drives a disk-shaped medium that stores data;  
3 a head assembly to which is attached a head for reading data from and writing  
4 on the disk medium;  
5 a housing that accommodates the disk drive source and the head assembly;  
6 wherein  
7 the head assembly is attached to the housing via a pivot member so as to be  
8 able to pivot; and wherein  
9 the shape of the pivot member in a plane orthogonal to its central axis of  
rotation is asymmetrical.
- 1 2. The disk drive apparatus of claim 1, wherein the pivot member has an  
2 asymmetrical shape due to balance adjustment sections that adjust a balance when the  
3 head assembly pivots are formed.
- 1 3. The disk drive apparatus of claim 2, wherein the balance adjustment sections  
2 are formed at a part where an outer diameter of the pivot member is greatest.
- 1 4. A disk drive apparatus, comprising:  
2 a disk enclosure having a box-shaped base with an aperture and a cover that  
3 seals the aperture;  
4 a recording disk that stores data and is rotated by a spindle motor;  
5 a head assembly having a head for reading data from and writing data on the  
6 recording disk and that causes that head to seek on the recording disk by pivoting  
7 about a pivot member; wherein  
8 the pivot member has a shaft fixed on the base side, a sleeve fixed on the head  
9 assembly side, and a bearing mounted between the shaft and the sleeve; and wherein

10 the sleeve has a flange section that extends toward the periphery, and balance  
11 adjustment sections that adjust the balance when the head assembly pivots are formed  
12 on that flange section.

1 5. The disk drive apparatus of claim 4, wherein the balance adjustment sections  
2 are planar sections formed on the peripheral surface of the flange section.

1 6. The disk drive apparatus of claim 5, wherein the planar sections are formed in  
2 at least two places on the flange section, and are used when positioning the sleeve in  
3 an assembly process of the pivot member.

1 7. A head assembly that moves over a data storage medium by pivoting,  
2 comprising:

3 a pivot member that supports the head assembly so as to be free to pivot with  
4 respect to a base on which the head assembly is mounted;

5 a first arm that extends from the pivot member on one side;

6 a head that is attached to the first arm and that reads data from and writes data  
7 on the data storage medium;

8 a second arm that extends from the pivot member on another side;

9 a voice coil motor coil supported by the second arm; wherein

10 the pivot member has a shaft fixed on the base side, a sleeve fixed on the head  
11 assembly side, and a bearing mounted between the shaft and the sleeve; and wherein

12 the sleeve has a flange section at one end, and with regard to the flange  
13 section, the location of a center of gravity in a plane orthogonal to the axis of the shaft  
14 is eccentric with respect to the axis of the shaft.

1 8. The head assembly of claim 7, wherein the shape of the flange section in the  
2 plane orthogonal to the axis of the shaft is asymmetrical.

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1 9. The head assembly of claim 7, wherein planar sections located inward from  
2 the maximum diameter section of the flange section are formed as balance adjustment  
3 sections on the peripheral surface of that flange section.

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2 10. The head assembly of claim 7, wherein the first arm and the second arm  
3 respectively have a hole that has an inner diameter corresponding to the outer  
diameter of the sleeve, and  
a predetermined number of the first arms and the second arms are attached in a  
stacked fashion by inserting the sleeves into the holes respectively.

11. A pivot bearing for supporting a head assembly that moves over a data storage  
medium so as to be able to pivot, comprising:  
a tubular sleeve fixed on the head assembly side;  
a shaft placed within the sleeve;  
a bearing located between the sleeve and the shaft; and wherein  
the sleeve has at one end a flange section extending toward the periphery, and  
on that flange section a depression is formed located inward from the maximum  
diameter section of that flange section.

12. The pivot bearing of claim 11, wherein the depression is formed by a planar  
section located inward from the maximum diameter section of the flange section, and  
the planar section is a machined surface.